***Cap nhat ngay 11/4/2022***

GetDateNow(string MS\_MAY, string HD)

- 500

GetDowTimeByType(string ID\_DownTimeType, string MS\_MAY, string HD)

-Bam Enter trong man hinh chon loai nguyen nhan cua bo phan ky thuat - 190

-Bam Enter trong man hinh chon loai nguyen nhan dung may co ke hoach - 9

GetDowTime(string MS\_MAY, string HD)

-Khi truong ca ban Enddowntime ( ngoai ke hoach) - 131

GetDepartMent(string MS\_MAY, string HD)

-Bam Call Department - 141

GetDowtimeType(string Planned, string MS\_MAY, string HD)

- Bam Enddowntime (Bo phan ky thuat) chuyen qua chon nguyen nhan - 181

- Bam Enter( Dung may co ke hoach de chon nguyen nhan ) - 8

GetOperator(string ID\_HD, string CardID, string MS\_MAY, string HD)

-Khi Operator login - 401

-Khi truong ca hoac Department 402

GetProDuction(string MS\_MAY, string HD)

- Bam "Enter" trong man hinh login va khi khong co don hang - 10

- Bam Refresh va khi khong co don hang dang chay -30

- Tu dong Refresh va khi khong co don hang dang chay -32

- Khi bam PlanDownTime va khi khong co don hang dang chay -34

UpdateProDuction(string Ngay, string Data, string MS\_MAY, string ID\_NV,string HD)

- Bam "Enter" trong man hinh login va khi co don hang - 11

- Bam Refresh va khi co don hang dang chay -31

- Tu dong Refresh va khi co don hang dang chay -33

- Khi bam PlanDownTime va khi co don hang dang chay -35

UpdateNgungMay(string tungay, string denngay, string MS\_NGUYEN\_NHAN, string Data, string MS\_MAY, string ID\_NV,string HD)

- Bam phim "Unplandowntime" tu man hinh san xuat - 51

- Tu dong vao "Unplandowntime" khi co loi tu man hinh san xuat - 53

- Truong ca bam "Enter" xac nhan da toi (dung may khong co ke hoach) - 12

- Truong ca bam "Enter" thuc dung may khong co ke hoach - 15

- Truong ca bam Call department - 140

- Department den bam Enter - 170

- Department den bam Enter sau khi chon nguyen nhan va ket thuc sua chua - 200

- Bam Enter ket thuc dung may co ke hoach - 100

- Tu dong ket thuc dung may co ke hoach sau khi dem du 5 xung lien tiep -101

BackNgungMay(string MS\_MAY, string ID\_NV, string NGAY, string HD)

- Bam phim "Back" tu man hinh dung may co ke hoach 70

- Bam phim "Back" tu man hinh dung may khong ke hoach 110

- Tu dong "Back" tu man hinh dung may khong ke hoach 112

? SendSupervisor(string Ngay, string MS\_MAY, string HD)

SendTechnician(string Ngay, string MS\_MAY, string ID\_DepartMent, string HD)

- Khi bam Enter trong man hinh chon bo phan ky thuat -16

SendDepartMent(string Ngay, string MS\_MAY, string ID\_DepartMent, string HD)

- sau 15 phut -300

SendCeo(string Ngay, string MS\_MAY, string HD)

-sau 30 phut -301

UpdatreConsumption(string Ngay, string MS\_MAY, string I1, string I2, string I3, string U1, string U2, string U3, string W, string HD)

- 600

UpdateStatusMay(string MS\_MAY, string TT,string HD)

- Bam phim "Unplandowntime.." tu man hinh san xuat - 50

- Tu dong vao "Unplandowntime" khi co loi tu man hinh san xuat - 52

- Bam phim "Back" tu man hinh dung may khong ke hoach 111

- Tu dong "Back" tu man hinh dung may khong ke hoach 113

- Truong ca Enddowntime trong man hinh Unplandowntime - 130

- Department bam Enddowntime trong man hinh Unplandowntime - 180

- Bam phim "Back" tu man hinh dung may co ke hoach 71

- Bam phim "Enter" tu man hinh dung may co ke hoach 4

**Những button hiện tại không có hàm đẩy lên thì dùng hàm này**

UpdateHanhDongHMI(string MS\_MAY,string HD,string GT)

GT : ID\_NV